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Wykaz obwodów cylindrów dla kół zębatach z podziałką cylindryczną 1/8" c.p.							
Ilość zębów	Obwód (mm)	Ilość zębów	Obwód (mm)	Ilość zębów	Obwód (mm)	Ilość zębów	Obwód (mm)
30	→ 95,250	71	→ 225,425	112	→ 355,600	153	→ 485,775
31	→ 98,425	72	→ 228,600	113	→ 358,775	154	→ 488,950
32	→ 101,600	73	→ 231,775	114	→ 361,950	155	→ 492,125
33	→ 104,775	74	→ 234,950	115	→ 365,125	156	→ 495,300
34	→ 107,950	75	→ 238,125	116	→ 368,300	157	→ 498,475
35	→ 111,125	76	→ 241,300	117	→ 371,475	158	→ 501,650
36	→ 114,300	77	→ 244,475	118	→ 374,650	159	→ 504,825
37	→ 117,475	78	→ 247,650	119	→ 377,825	160	→ 508,000
38	→ 120,650	79	→ 250,825	120	→ 381,000	161	→ 511,175
39	→ 123,825	80	→ 254,000	121	→ 384,175	162	→ 514,350
40	→ 127,000	81	→ 257,175	122	→ 387,350	163	→ 517,525
41	→ 130,175	82	→ 260,350	123	→ 390,525	164	→ 520,700
42	→ 133,350	83	→ 263,525	124	→ 393,700	165	→ 523,875
43	→ 136,525	84	→ 266,700	125	→ 396,875	166	→ 527,050
44	→ 139,700	85	→ 269,875	126	→ 400,050	167	→ 530,225
45	→ 142,875	86	→ 273,050	127	→ 403,225	168	→ 533,400
46	→ 146,050	87	→ 276,225	128	→ 406,400	169	→ 536,575
47	→ 149,225	88	→ 279,400	129	→ 409,575	170	→ 539,750
48	→ 152,400	89	→ 282,575	130	→ 412,750	171	→ 542,925
49	→ 155,575	90	→ 285,750	131	→ 415,925	172	→ 546,100
50	→ 158,750	91	→ 288,925	132	→ 419,100	173	→ 549,275
51	→ 161,925	92	→ 292,100	133	→ 422,275	174	→ 552,450
52	→ 165,100	93	→ 295,275	134	→ 425,450	175	→ 555,625
53	→ 168,275	94	→ 298,450	135	→ 428,625	176	→ 558,800
54	→ 171,450	95	→ 301,625	136	→ 431,800	177	→ 561,975
55	→ 174,625	96	→ 304,800	137	→ 434,975	178	→ 565,150
56	→ 177,800	97	→ 307,975	138	→ 438,150	179	→ 568,325
57	→ 180,975	98	→ 311,150	139	→ 441,325	180	→ 571,500
58	→ 184,150	99	→ 314,325	140	→ 444,500	181	→ 574,675
59	→ 187,325	100	→ 317,500	141	→ 447,675	182	→ 577,850
60	→ 190,500	101	→ 320,675	142	→ 450,850	183	→ 581,025
61	→ 193,675	102	→ 323,850	143	→ 454,025	184	→ 584,200
62	→ 196,850	103	→ 327,025	144	→ 457,200	185	→ 587,375
63	→ 200,025	104	→ 330,200	145	→ 460,375	186	→ 590,550
64	→ 203,200	105	→ 333,375	146	→ 463,550	187	→ 593,725
65	→ 206,375	106	→ 336,550	147	→ 466,725	188	→ 596,900
66	→ 209,550	107	→ 339,725	148	→ 469,900	189	→ 600,075
67	→ 212,725	108	→ 342,900	149	→ 473,075	190	→ 603,250
68	→ 215,900	109	→ 346,075	150	→ 476,250	191	→ 606,425
69	→ 219,075	110	→ 349,250	151	→ 479,425	192	→ 609,600
70	→ 222,250	111	→ 352,425	152	→ 482,600	193	→ 612,775

Obwód cylindra $O = Z * p * 25,4$

Pi = 3,14159

Z - ilość zębów

p = 1/8"